

**Supplemental Specification
2005 Standard Specification Book**

SECTION 02056

EMBANKMENT, BORROW, AND BACKFILL

Delete Section 02056, 02061, 02324, 02330, and 02332 in their entirety and replace with the following: (References in other UDOT Specification Sections have not been updated.)

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Materials and procedures for construction of embankment, backfill, and bridge approach embankments.

1.2 RELATED SECTIONS

- A. Section 02231: Site Clearing and Grubbing
- B. Section 02317: Structural Excavation
- C. Section 02912: Topsoil
- D. Section 03575: Flowable Fill

1.3 REFERENCES

- A. AASHTO M 145: Classification of Soils and Soil-Aggregate Mixtures for Highway Construction Purposes
- B. AASHTO T 11: Materials Finer than 75 μ m (No. 200) Sieve in Mineral Aggregates by Washing
- C. AASHTO T 27: Sieve Analysis of Fine and Coarse Aggregates
- D. AASHTO T 99: Moisture-Density Relations of Soils Using a 2.5 kg (5.5-lb) Rammer and a 305 mm (12 in.) Drop
- E. AASHTO T 180: Moisture-Density Relations of Soils Using a 4.54 kg (10-lb) Rammer and a 457 mm (18 in.) Drop
- F. UDOT Minimum Sampling and Testing Requirements

1.4 SUBMITTALS

- A. Before delivering material to the project, submit:
 - 1. Supplier and source of materials
 - 2. Gradation analysis AASHTO T 27 / T 11
 - 3. Soil classification when applicable AASHTO M 145
 - 4. Maximum Dry Density and Optimum Moisture Determination
 - a. Use AASHTO T 180 Method D for A-1 soils and AASHTO T 99 Method D for all other soils.

1.5 ACCEPTANCE

- A. Acceptance sampling and testing of material is in accordance with UDOT Minimum Sampling and Testing Requirements.
- B. Engineer reserves the right to select and test material randomly from any location at the construction site.
- C. Density Requirement: Acceptance is on a lot-by-lot basis when average density is not less than 96 percent of maximum laboratory density, and no single determination is lower than 92 percent.
 - 1. Use AASHTO T 180 Method D for A-1 soils and AASHTO T 99 Method D for all other soils.
- D. Remove any material found defective and replace with acceptable material at no additional cost to the Department.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Provide materials free of contamination from chemical or petroleum products for embankment and backfill placements. Materials may include recycled Portland Cement concrete.

2.2 BORROW

- A. Classifications A-1-a through A-4. Meet AASHTO M 145

2.3 GRANULAR BORROW

- A. Classification A-1-a. Meet AASHTO M 145
- B. Non-plastic, well-graded, 3-inch maximum
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2.4 GRANULAR BACKFILL BORROW

- A. Classification A-1-a. Meet AASHTO M 145
- B. Non-plastic, well-graded, 2-inch maximum

2.5 EMBANKMENT FOR BRIDGE

- A. Granular Borrow

2.6 FREE DRAINING GRANULAR BACKFILL

- A. Meet the following gradation:

Table 1	
Free Draining Granular Backfill Gradation	
Sieve Size	Percent Passing
1-1/2 inch	100
1 inch	95 to 100
1/2 inch	25 to 60
No. 4	0 to 10

2.7 FLOWABLE FILL

- A. Refer to Section 03575

PART 3 EXECUTION

3.1 PREPARATION

- A. Complete clearing and grubbing and stripping and stockpiling topsoil before placing embankment. Refer to Sections 02231 and 02912.
- B. Excavate and dispose of unsuitable material as directed by the Engineer.

3.2 EMBANKMENT PLACEMENT

- A. Place roadway excavation or borrow in embankment section with the highest quality material in the top portion of the embankment.

- B. Scarify and compact the top 8 inches of the surface to at least 90 percent of maximum laboratory density when the embankment height is 6 ft or less and the underlying ground consists of loose material.
- C. Break and scarify all underlying road surfaces in so that pieces do not exceed 3 ft².
- D. Maintain drainage.
 - 1. Grade and maintain the roadway to ensure adequate drainage.
 - 2. Maintain pipe culverts and drainage ditches, or provide temporary facilities when interrupting irrigation systems, sewer, underdrainage, etc.
- E. Place an initial layer to act as a working platform over soft, wet ground when approved by the Engineer.
 - 1. Density specifications do not apply to the working platform.
 - 2. Meet density requirements for embankment placed above the working platform.
- F. The Engineer inspects and accepts the working platform or foundation before embankment is placed.
- G. Spread embankment materials uniformly in layers not exceeding 1 ft (uncompacted depth) and compact to an average of 96 percent maximum laboratory density before placing the next layer. Reduce the lift thickness if tests show unsatisfactory density.
- H. Finish subgrade surface within ± 0.1 ft of line and grade.
- I. Do not use rock or pavement materials over 3 ft in any dimension. Distribute so space exists for placing and compacting embankment material between large rocks or pavement materials.
- J. Do not place large rock within 1 ft of the subgrade surface. Do not allow rocks to protrude above the subgrade surface.
- K. Do not use compacting equipment that causes shear failure in the embankment.

3.3 GRANULAR BORROW AND BACKFILL PLACEMENT

- A. Finish granular borrow surface within ± 0.1 ft of line and grade.
- B. Structural Backfill Placement (includes bridges, foundation, box culverts, pipe culverts, drains and other structures)
 - 1. Place suitable backfill material in structural backfill sections. Refer to Section 02317.
 - a. Use granular backfill borrow when specified.

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2. Use appropriate compaction equipment adjacent to abutments, backwalls, approach slabs, wing walls, retaining walls, and other structures.
 3. Compact backfill material in 6-inch layers to a 96 percent density.
- C. Free Draining Granular Backfill
1. Excavate a trench 3 inches below the underdrain pipe flow-line. Widen to 2 ft plus the outside diameter of the underdrain pipe.
 2. Place free draining granular backfill in the trench and compact the bottom 3 inches with two passes of a vibratory roller.
 3. Back fill to 12 inches above top of pipe with free draining granular backfill.
 4. Compact backfill material in 6-inch layers to a 96 percent density when placing under a roadway.

3.4 EMBANKMENT FOR BRIDGE PLACEMENT

- A. Construct approach embankments from the original existing ground up with the specified material to the limits defined herein and in accordance with DD series Standard Drawings.
1. Approach Embankments
 - a) Embankment placed beneath the bridge, except riprap or other specified materials used for MSE walls.
 - b) Embankment placed from the bridge abutment centerline station to a point measured at least 300 ft away from the abutment along the approach roadway centerline; and placed for embankment on the inside of abutments.
 - c) Where retaining walls are located beyond this delineation, use the specified material throughout the length of the walls.
 2. Intersecting Roadway Embankments
 - a) Embankment placed from approximate edge of approach roadway a length of at least 60 ft along intersecting roadway centerline.
 3. Adjoining Embankments
 - a) When adjoining embankment is not an approach embankment, embankment placed to at least 10 ft outward from edge of approach roadway pavement.
- B. Over-excavate unsuitable material (soft, springy, organic, or otherwise yielding material) at natural ground level as directed by the Engineer.
- C. The Engineer inspects and accepts the working platform or foundation before embankment is placed.
- D. Spread embankment materials uniformly in layers not exceeding 1 ft (uncompacted depth) and compact to an average of 96 percent maximum laboratory density before placing the next layer. Reduce the lift thickness if tests show unsatisfactory density.

- E. Finish surface within ± 0.1 ft of line and grade.

3.5 LIMITATIONS

- A. Requirements when working during freezing or snowy conditions:
 - 1. Do not place embankment on frozen or snow-covered areas.
 - 2. Do not deliver or use frozen material in embankments.
 - 3. Remove snow and frozen material from embankments, foundations, and borrow areas, and furnish embankment material that can be compacted to the specified density.
 - 4. Remove, waste, and replace frozen embankment material at no additional cost to the Department.
 - 5. Measure wasted material and provide quantities to the Engineer.

END OF SECTION